SAULT COLLEGE OF APPLIED ARTS AND TECHNOLOGY

SAULT STE. MARIE, ONTARIO



COURSE OUTLINE

COURSE TITLE: Heavy Equipment II Theory

CODE NO.: HED 111-10 SEMESTER: 2

PROGRAM: Truck & Coach/Heavy Duty Equipment Technician

AUTHOR: Jack Bowes

DATE: Aug/2005 **PREVIOUS OUTLINE DATED:** Jan/05

APPROVED:

DEAN DATE

TOTAL CREDITS: 10

PREREQUISITE(S): HED 101-10

HOURS/WEEK: 8 Hours

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I. COURSE DESCRIPTION:

HED111 will compliment diesel engine theory taken in the first semester, as well as add cylinder head reconditioning, cooling and lubrication systems, exhaust, turbocharging and aftercooling, air induction systems, as well as the varying drive train components encountered in heavy duty and truck / coach power trains. Truck suspension, steering and trailer coupling devices will be studied as well. Safety elements of the repair industry will be stressed. Skills learned in this semester can be applied to the construction, material handling, mining, forestry, equipment rental, and transportation industries.

II. LEARNING OUTCOMES AND ELEMENTS OF THE PERFORMANCE:

Upon successful completion of this course, the student will demonstrate the ability to:

1. Inspect, analyze and understand the repair procedures for engine cylinder head components, and valve trains.

Potential Elements of the Performance:

- Recommend proper valve grinding techniques
- Recognize valve guide replacement or reconditioning methods
- Identify the correct valve seat grinding or cutting angles and proper machining sequence to ensure optimum valve performance.
- 2. Recognize the various engine lubrication components and understand their operating principles and maintenance requirements.

Potential Elements of the Performance:

- Identify lube pump type and operating fundamentals.
- Recognize the where and why of safety valves, pressure regulating valves, by-pass valves, and priority circuits.
- Identify and understand the maintenance procedures for fullflow and partial flow filters, and centrifugal devices.
- Identify the various types and location of oil coolers.
- Recognize lubrication API and SAE ratings and their purpose.
- 3. Support the heavy equipment and truck maintenance industries by recognizing components and identifying the correct cooling system analysis, maintenance and preventive maintenance procedures.

Potential Elements of the Performance:

- Recognize radiators, rad caps, water pumps, seals, heat exchangers, thermostatic controls, fans, fan drives, and shutters, and the proper diagnostics and maintenance, repair or replacement of those components.
- Ensure air cooled engine and heat exchanger systems are in working order and maintained.
- 4. Evaluate and maintain the various air induction and exhaust systems in the heavy equipment and truck industries.

Potential Elements of the Performance:

- Identify inspect and maintain air pre-cleaners, single and multistage air filters, mechanical blowers, turbochargers and after coolers.
- Measure and assess air restriction, exhaust back pressure and crankcase blow-by accurately and safely.
- Measure engine horsepower and torque on a dynamometer and be able to calculate fuel consumption under various load full throttle conditions.

Potential Elements of the Performance:

- Ensure safe start-up and operation of a water brake dynamometer.
- Interpret BSFC performance graph data for full or part load fuel consumption.
- 6. Diagnose and recommend repair and maintenance procedures for heavy equipment and truck related drive train components.

<u>Potential Elements of the Performance</u>:

- Identify and understand the operating fundamentals and adjustment and repair/replacement procedures for push release, pull release and over centered clutches.
- Calculate simple and compound gear train speed outcomes and ratio.
- Recognize the various gear set advantages, and special lubricants and maintenance procedures.
- Follow power flows through single and multi-countershaft manual transmissions, recognize shifter mechanisms and safety devices such as detents and interlocks.

- Identify various universal joints, their construction and operation, phasing and angle requirements.
- Recognize construction and purpose and operating principles of single and double reduction differentials, interaxle differentials, limited slip, differential locks and torque proportioning differentials.
- Identify and understand reduction final drives including planetary, pinion-bull gear, and chain type.
- 7. Support the truck transportation maintenance and repair industry by identifying and recommending the proper replacement / repair / or maintenance of steering associated components, suspension components, and fifth wheel assemblies.

Potential Elements of the Performance:

- Identify caster, camber and king pin inclination requirements of front wheel steer geometrical systems.
- Recognize and assess king pin, steering gear, drag link, and tie rod wear, with proper diagnostic techniques.
- Identify suspension system and components, assess condition and recommend repair / replacement procedures.
- Recommend the proper frame and suspension alignment measuring procedures for front and rear axle configurations.
- Identify and understand the operating principles of fifth wheel and pintle hook coupling devices, their inherent wear points and the accurate testing and assessment of these vital components.

III. TOPICS:

- 1. Engine Cylinder Heads and Valve Trains
- 2. Engine Lubrication Systems
 - Lubricants
- 3. Engine Cooling Systems
 - Air
 - Liquid
- 4. Engine Air Induction and Exhaust Systems
- Engine Performance
- Torque
- Horsepower
- BSFC

6. Drive Trains

- Clutches
- Gears
- Manual Transmissions
- Drive Lines
- Differentials
- Final Drives

7. Suspension and Steering

- Front End Geometry
- Suspension Types
- Fifth Wheel Construction and Operation

IV. REQUIRED RESOURCES/TEXTS/MATERIALS:

Today's Technician – Truck Diesel Engines Today's Technician – Truck Steering and Suspension Pens, pencils, coloured pencils, calculator, and 3-ring binder

V. EVALUATION PROCESS/GRADING SYSTEM:

The Truck and Coach / Heavy Duty Equipment Technician program considers both HED 111 Theory and HED 110 Shop to be <u>co-requisites</u>. Students must successfully complete both courses in the same semester.

Theory letter grades are based on;

- 70% of semester theory exam average
- 20% of semester theory assignment average
- 10% of assessed employability skills (attendance, punctuality, work ethics, and attitude)

The following semester grades will be assigned to students:

Grade	<u>Definition</u>	Grade Point Equivalent
A+	90 - 100%	4.00
Α	80 – 89%	4.00
В	70 - 79%	3.00
С	60 - 69%	2.00
D	50 – 59%	1.00
F (Fail)	49% and below	0.00

Failure – the student has not achieved	
the objectives of the course and the	

course must be repeated.

CR (Credit) Credit for diploma requirements has been

awarded.

S Satisfactory achievement in field /clinical

placement or non-graded subject area.

U Unsatisfactory achievement in

field/clinical placement or non-graded

subject area.

Χ A temporary grade limited to situations

> with extenuating circumstances giving a student additional time to complete the

requirements for a course.

NR Grade not reported to Registrar's office. W

Student has withdrawn from the course

without academic penalty.

VI. **SPECIAL NOTES:**

Special Needs:

If you are a student with special needs (e.g. physical limitations, visual impairments, hearing impairments, or learning disabilities), you are encouraged to discuss required accommodations with your instructor and/or the Special Needs office. Visit Room E1204 or call extension 493. 717, or 491 so that support services can be arranged for you.

Retention of Course Outlines:

It is the responsibility of the student to retain all course outlines for possible future use in acquiring advanced standing at other postsecondary institutions.

Plagiarism:

Students should refer to the definition of "academic dishonesty" in Student Rights and Responsibilities. Students who engage in "academic dishonesty" will receive an automatic failure for that submission and/or such other penalty, up to and including expulsion from the course/program, as may be decided by the professor/dean. In order to protect students from inadvertent plagiarism, to protect the copyright of the material referenced, and to credit the author of the material, it is the policy of the department to employ a documentation format for referencing source material.

Course Outline Amendments:

The professor reserves the right to change the information contained in this course outline depending on the needs of the learner and the availability of resources.

Substitute course information is available in the Registrar's office.

VII. PRIOR LEARNING ASSESSMENT:

Students who wish to apply for advanced credit in the course should consult the professor. Credit for prior learning will be given upon successful completion of a challenge exam or portfolio.

VIII. DIRECT CREDIT TRANSFERS:

Students who wish to apply for direct credit transfer (advanced standing) should obtain a direct credit transfer form from the Dean's secretary. Students will be required to provide a transcript and course outline related to the course in question.